

F1G-1

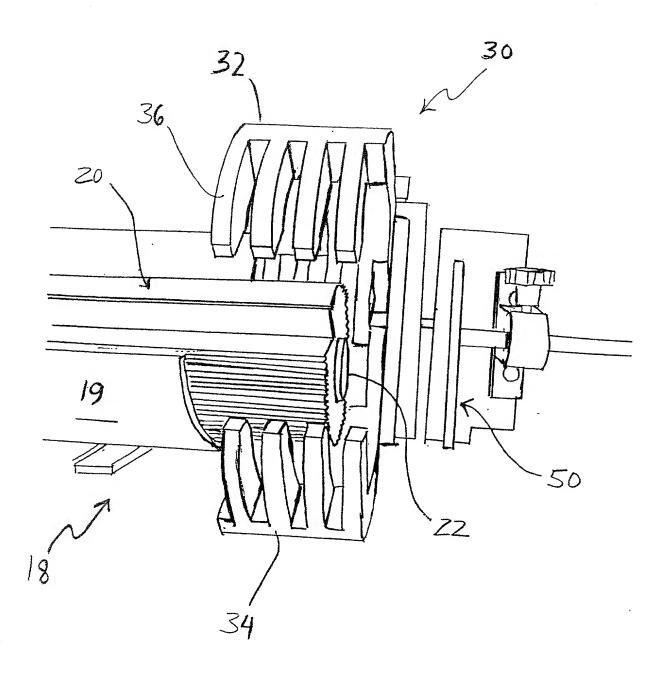


FIG-2

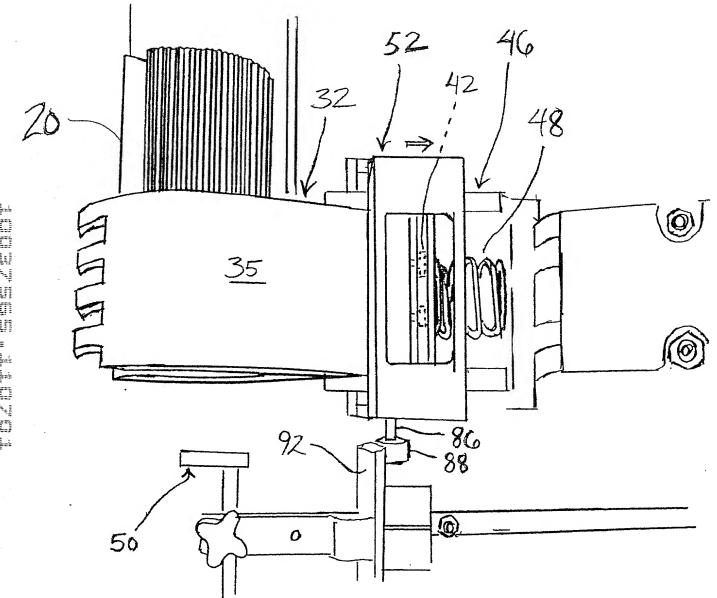
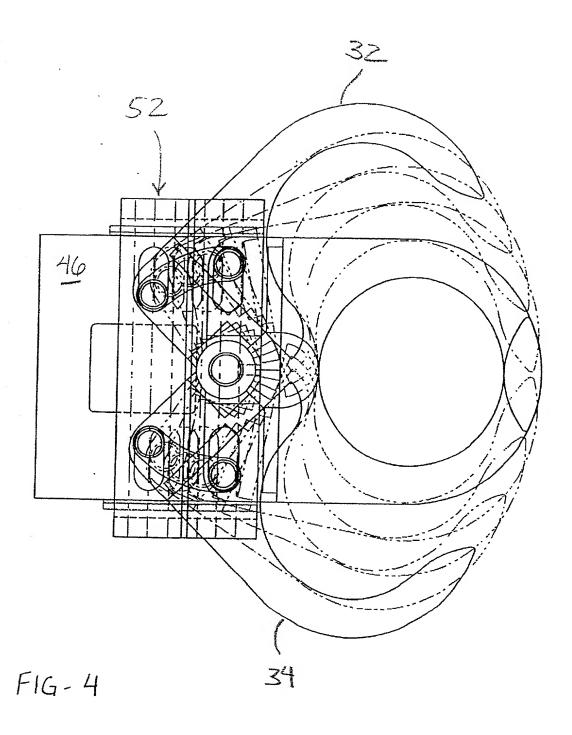
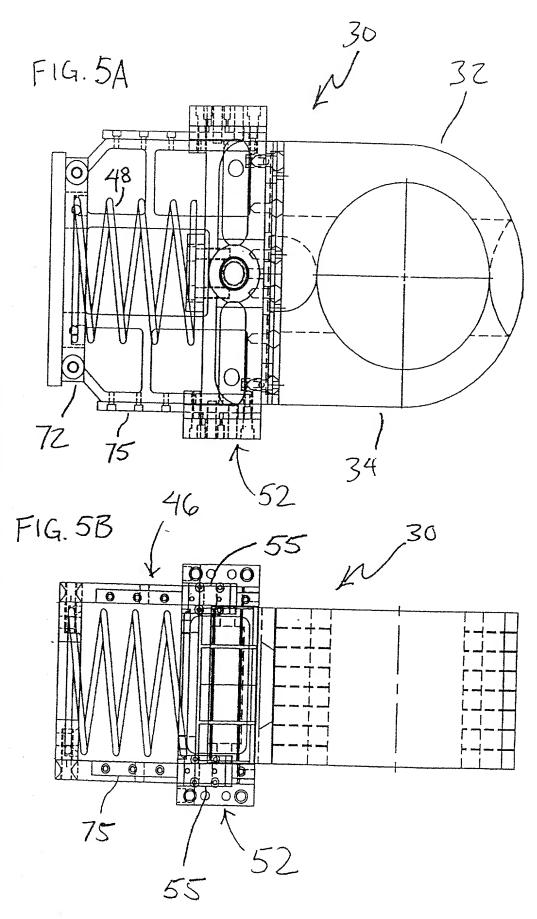
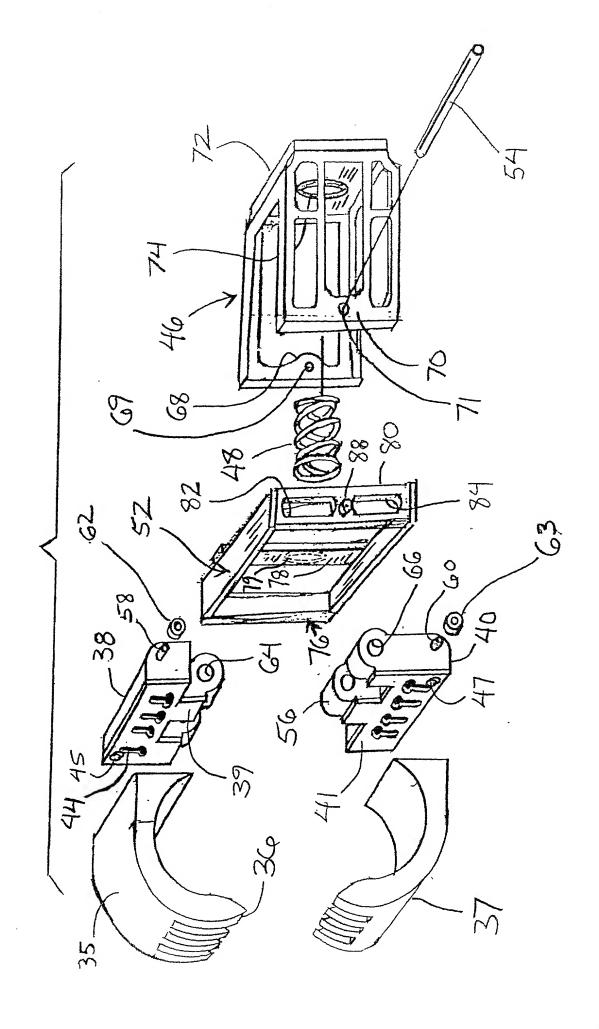
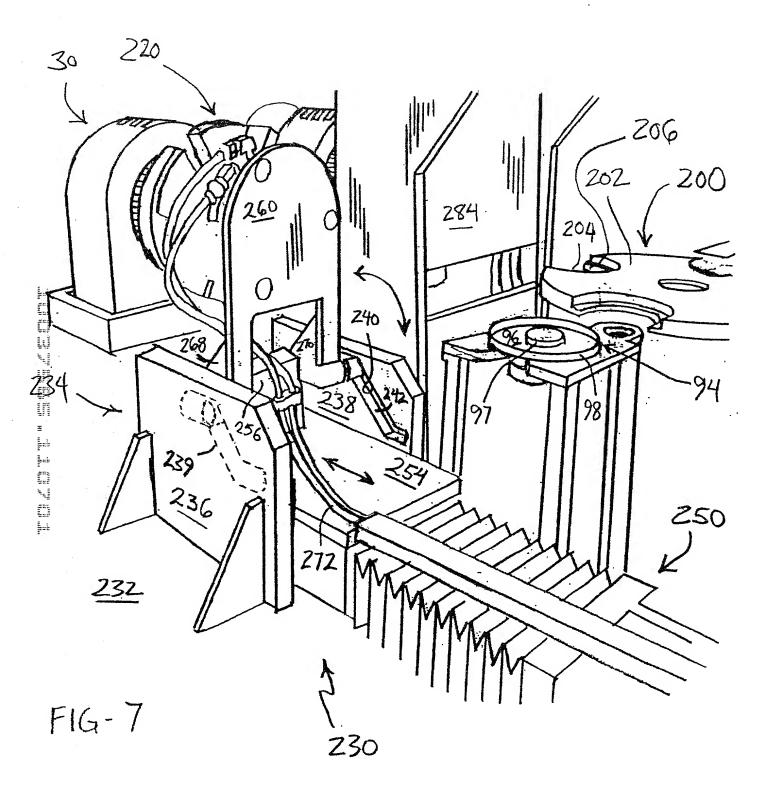


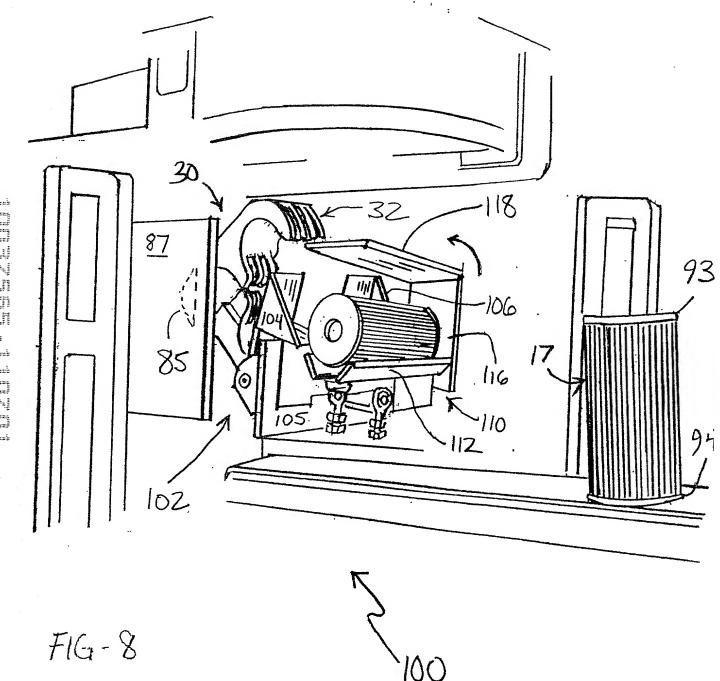
FIG-3











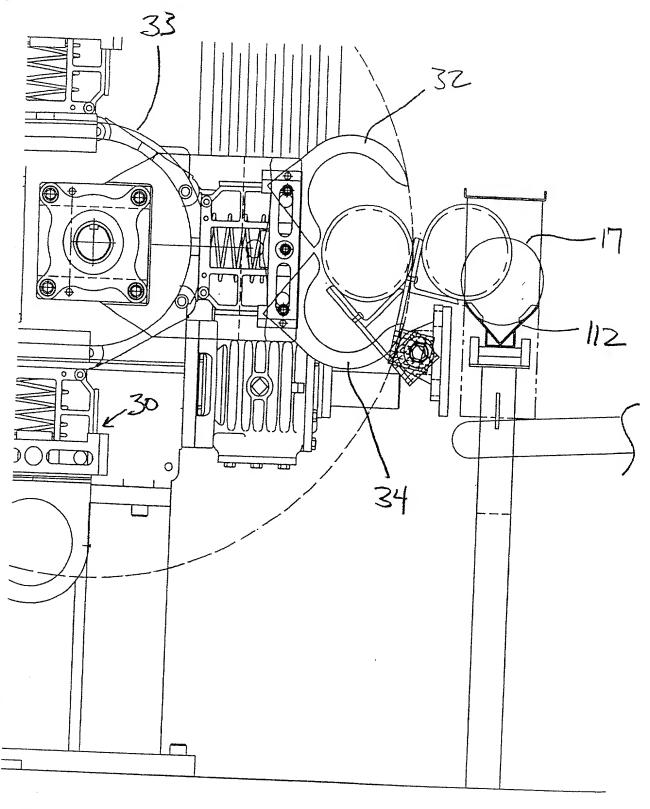
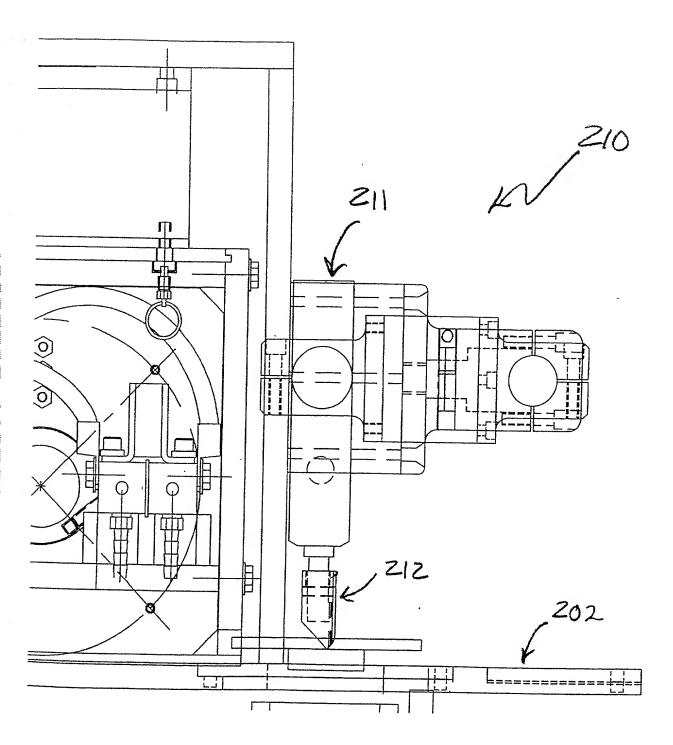
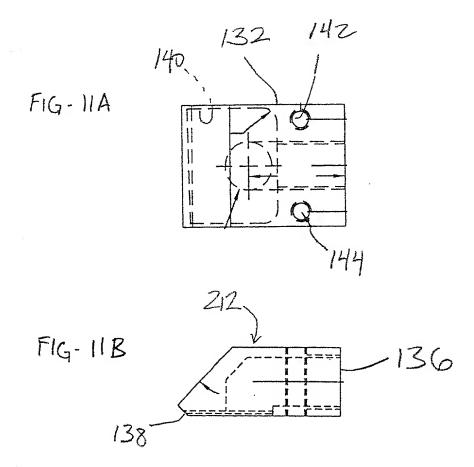
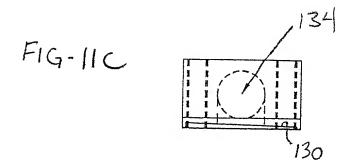


FIG-9



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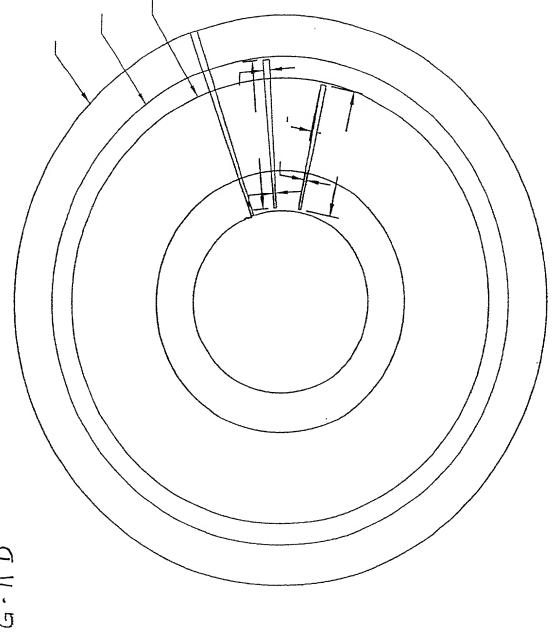
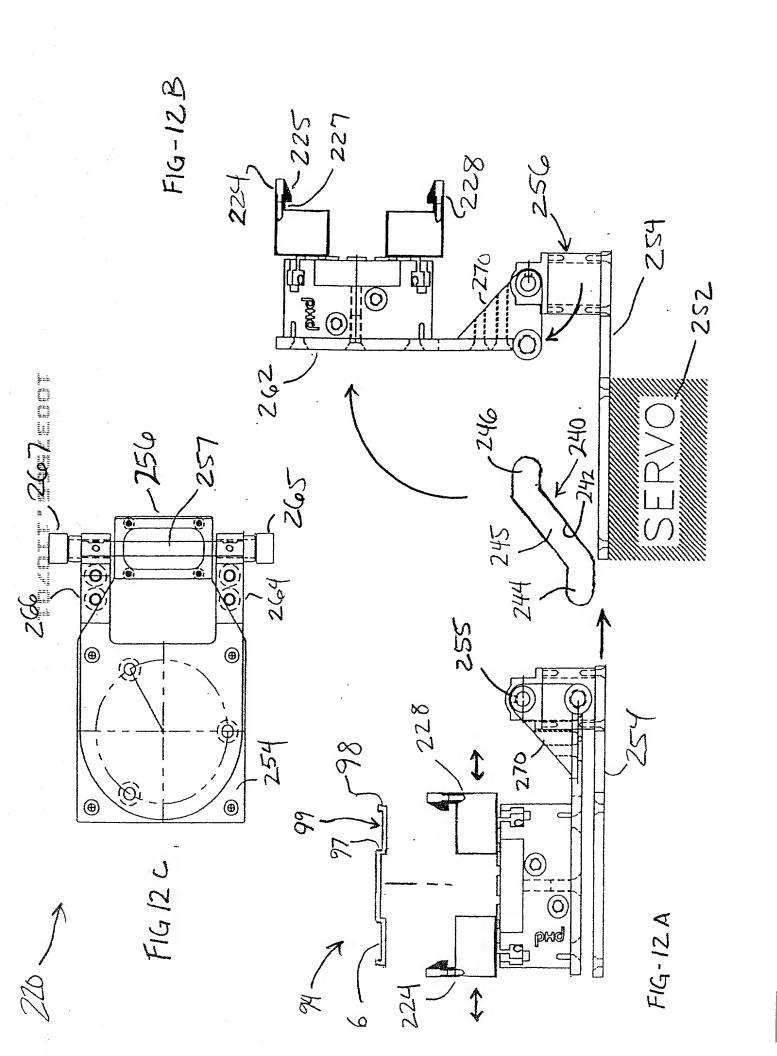
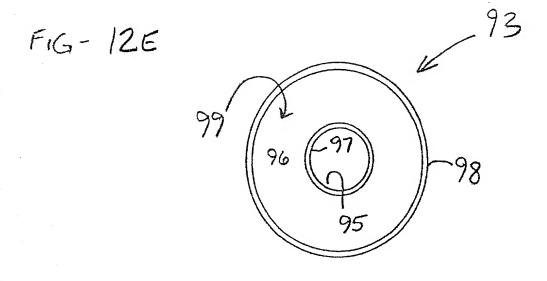
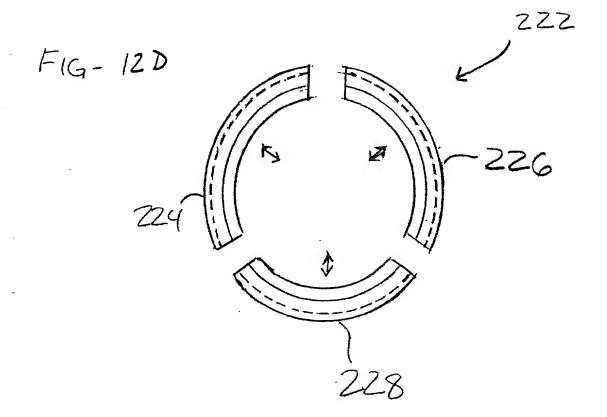
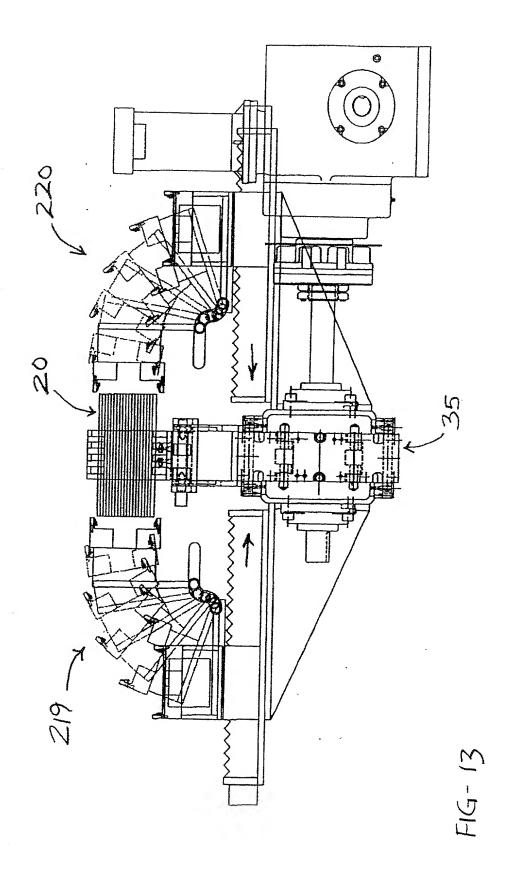


FIG-IID









288

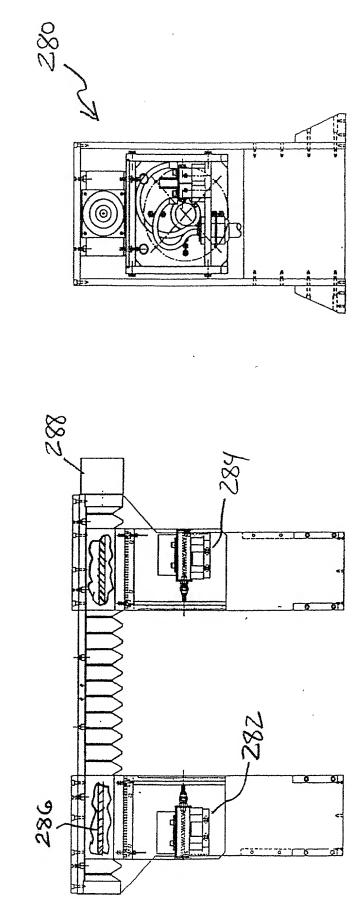
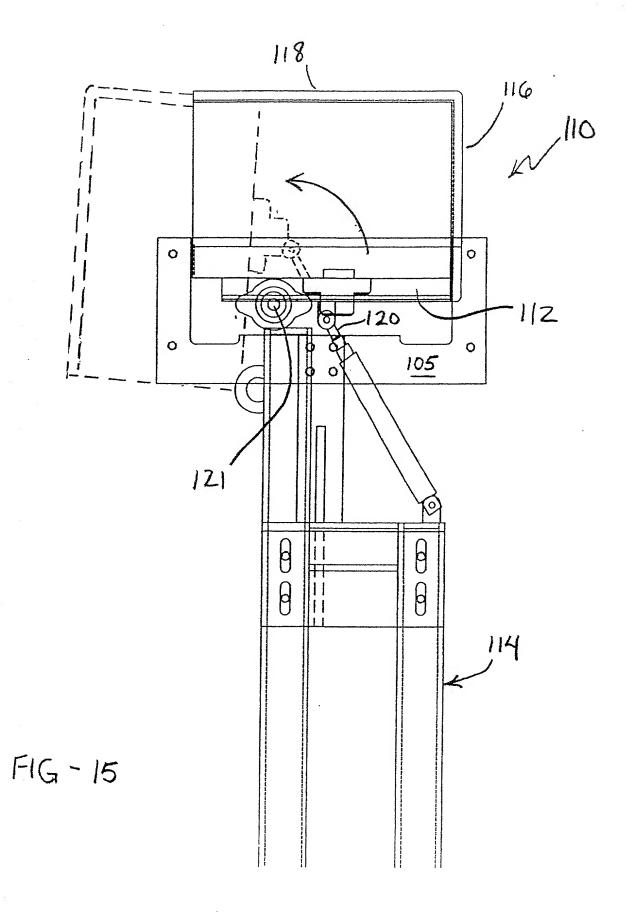


FIG- 14A

F1G-14C



## F1G-10

POSITION FILTER ELEMENT IN GRIPPER ASSEMBLY DISPENSE ADHESIVE INTO END CAPS USING TRAPEZOIDAL APERTURE INSTALL END CAPS ON FILTER ELEMENT WITH APPLICATORS PRE-CURE ADHESIVE USING INDUCTION HEATERS RELEASE FILTER CARTRIDES AND ROTATE FROM HORIZONTAL TO VERTICAL FINAL CURE